

To get a perfect groove with a stacking dado set you normally need shims. Veritas® Dado Shims eliminate the guesswork associated with using paper, card or brass shims. They are also slotted so that you can add or remove shims from the assembled dado set without having to completely remove blades from the saw arbor. This allows you to make quick and predictable adjustments to the groove width after making test cuts.

Take a measurement to the nearest $\frac{1}{64}$ " of the panel thickness to fit in the groove. Assemble the dado set to the nearest nominal size less than the desired groove width. Add shims between the plates to achieve the desired groove width. Tighten the arbor nut and make a test cut. Panels should fit together with hand pressure for a properly fitting glue joint. A sliding fit for drawer slides, etc., should be wider than for a glue joint.

You may find it easier to use needle-nosed pliers or long tweezers to insert and remove shims from between dado plates.

Using different combinations of the included shims, it is possible to increase groove widths from 0.002" to 0.138".